

Standard Specification paragraphs:

Bona White

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Information in **blue** should be selected as a choice depending upon the timber species to be coated or to obtain different wear / appearance values. Contractors should consult the product data and SDS information *in addition* to these paragraphs.

Preparation

The surface to be coated is to be sanded to bare timber and free from contamination. It should be flat, level and free from sanding marks – in accordance with industry standards. Use the **Bona Scrad** system, sanding disc, screen or abrasive for the final sanding, minimum P120 grit. The floor should be thoroughly cleaned to remove sanding dust by vacuuming and a tack mop prior to application.

Application

Bona White

1 / 2 coat of Bona White applied using a Bona Roller or applicator.

A coverage rate of 10 - 12 m² / litre should be observed.

Drying time – approx. 1 - 2 hours at 20° C / 60% RH

N.B. **Bona White** must be thoroughly shaken and carefully filtered through a fine filter prior to use. Each application of Bona White must be lightly sanded before the next finish coat is applied – See Inter-coat Preparation.

<u>Finish</u>

2 / 3 coats of Bona Traffic HD / Traffic HD Raw / Traffic HD Anti Slip / Traffic GO / Traffic / Mega EVO / Mega One applied using a Bona Roller or applicator

A coverage rate of $8 - 10 \text{ m}^2$ / litre should be observed.

Drying time – Between 2 - 4 hours per coat at 20° C / 60% RH depending on the chosen finish.

Inter-coat preparation

Ensure that the coating has thoroughly dried before sanding. The **Bona Scrad** system, sanding disc / screen or similar should be used for the sanding; 150 grit or finer. The floor should be thoroughly cleaned to remove sanding dust prior to further applications of finish being made.

When applications of finish are made within 24 hours of the previous application no inter-coat sanding is required. NB. Bona White <u>must</u> be lightly sanded after <u>each</u> application (use the finest grit which will achieve the desired result). It is recommended that the finish is lightly abraded prior to the final application with all specifications.

All coating operations should be made with consideration being given to the prevailing weather conditions and site conditions in accordance with the product label and accepted good practice.

