



Standard Specification paragraphs:

Bona Wave

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Information in **blue** should be selected as a choice depending upon the timber species to be coated or to obtain different wear / appearance values. Contractors should be encouraged to obtain product data and SDS information *in addition* to these paragraphs.

Preparation

Bare timber coating

The surface to be coated is to be sanded to bare timber and free from contamination. It should be flat, level and free from sanding marks – in accordance with industry standards. Use the **Bona Scrad** system, sanding disc, screen or abrasive for the final sanding, minimum P120 grit. The floor should be thoroughly cleaned to remove all residual sanding dust by vacuuming and a tack mop prior to application.

Application

Primer

1 coat of **Bona Intense / Classic / White** applied using a Bona Roller or applicator. N.B. Additional applications of Bona White may be made if required.

Coverage rate 8 m² / litre - **Bona Intense / Classic**

Coverage rate 12 m² / litre - **Bona White**

Drying time; **Bona Intense / Classic** approx. 1.5 - 2 hours at 20° C / 60% RH
Bona White approx. 2.5 - 3 hours per coat at 20° C / 60% RH

Finish

2 / 3 coats of **Bona Wave**, (**insert sheen choice – Satin / Matt**), applied using a Bona Roller or applicator. A coverage rate of 8 – 10 m² / litre should be observed.

Drying time – approx. 2 - 3 hours per coat at 20° C / 60% RH

Inter-coat preparation

Ensure that the coating has thoroughly dried before sanding. The **Bona Scrad** system, sanding disc / screen or abrasive grade should be used for the sanding; 150 grit or finer. The floor should be thoroughly cleaned to remove all residual sanding dust prior to further applications of finish being made.

When applications of finish are made within 24 hours of the previous application no inter-coat sanding is required. It is recommended that the finish is lightly abraded prior to the final application with all specifications. NB. Bona White must be lightly sanded after each application.

All coating operations should be made with consideration being given to the prevailing weather conditions and site conditions in accordance with the product label and accepted good practice.

Bona[®]

Phone 1300 882 806