

# Standard Specification paragraphs:

## **Bona Traffic HD Raw**

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Information in **blue** should be selected as a choice depending upon the timber species to be coated or to obtain different wear / appearance values. Contractors should consult the product data and SDS information *in addition* to these paragraphs.

#### **Preparation**

## Bare timber coating

The surface to be coated is to be sanded to bare timber and free from contamination. It should be flat, level and free from sanding marks – in accordance with industry standards. Use the **Bona Scrad** system, sanding disc, screen or abrasive for the final sanding, minimum P120 grit.

### **Application**

#### Primer

1 coat of **Bona Intense / Classic UX / Classic / White** applied using a Bona Roller or applicator. N.B. Additional applications of Bona White may be made if required.

Coverage rate 8 m<sup>2</sup> / litre - **Bona Intense / Classic UX / Classic**Coverage rate 10 - 12 m<sup>2</sup> / litre - **Bona White** (NB. Sand after every application)

Drying time; Bona Intense / Classic UX / Classic approx. 1.5 - 2 hours at  $20^{\circ}$  C / 60% RH

Bona White approx. 1 - 2 hours per coat at 20° C / 60% RH

#### **Finish**

**2** coats of **Bona Traffic HD Raw**, applied using a Bona Roller or applicator. A coverage rate of 8 – 10 m<sup>2</sup> / litre should be observed.

Drying time – approx. 2 - 4 hours per coat at 20° C / 60% RH.

**N.B.** The correct application rate for all of the products <u>must</u> be observed; this is of particular importance on staircases where coverage rates can be difficult to achieve.

Insufficient product quantity can affect the slip resistance performance and wear resistance of Bona Traffic HD Raw. It is recommended that the total surface area of treads and associated landings be carefully measured and the required volumes calculated. If necessary additional applications must be made to achieve the correct coverage rates.

#### Inter-coat preparation

Ensure that the coating has thoroughly dried before sanding. The **Bona Scrad** system, sanding disc / screen or similar should be used for the sanding; 150 grit or finer. The floor should be thoroughly cleaned to remove all sanding dust prior to further applications of finish being made.

When applications of finish are made within 24 hours of the previous application no inter-coat sanding is required. It is recommended that the finish is lightly abraded prior to the final application with all specifications.

All coating operations should be made with consideration being given to the prevailing weather conditions and site conditions in accordance with the product label and accepted good practice.

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