



Standard Specification paragraphs:

Bona Traffic HD Raw

The undernoted paragraphs are designed to provide a starting point for the specification of Bona finishes for timber flooring. Contractors should consult the product data and SDS information *in addition* to these paragraphs. Detailed instructions regarding overcoating new prefinished and existing surfaces can be found in the **Overcoating Information** datasheet.

Preparation

Overcoating

The surface to be coated must be dry and free from oil, wax and other contamination. Clean the surface prior to preparation. Sand the surface as required to ensure a good physical key is obtained and that on existing floors scratches, etc. are removed.

A trial application must be undertaken before the application proceeds to check the adhesion of Bona Traffic HD Raw to the substrate. Detailed instructions regarding trial application can be found in the **Overcoating Information** datasheet.

Application

2 coats of **Bona Traffic HD Raw**, applied using a Bona Roller or applicator. A coverage rate of 8 – 10 m² / litre should be observed.

Drying time – approx. 2 - 4 hours per coat at 20° C / 60% RH

N.B. The correct application rate must be observed, particularly on staircases where coverage rates can be difficult to achieve. Insufficient product quantity can affect the slip resistance performance of Bona Traffic HD Raw.

Inter-coat preparation

Ensure that the coating has thoroughly dried before sanding. The **Bona Scrad** system, sanding disc / screen or similar should be used for the sanding; 150 grit or finer. The floor should be thoroughly cleaned to remove all sanding dust prior to further applications of finish being made.

When applications of finish are made within 24 hours of the previous application no inter-coat sanding is required. It is recommended that the finish is lightly abraded prior to the final application with all specifications.

All coating operations should be made with consideration being given to the prevailing weather conditions and site conditions in accordance with the product label and accepted good practice.

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